

HeatSoft™ SATIN (ESM-HTMS) Polyurethane Heat Transfer Material Specifications

Product Overview

Roland HeatSoft™ SATIN (ESM-HTMS-75-20/30) is an inkjet-printable, polyurethane heat transfer media that images beautifully and is extremely easy to work with. It weeds easily and transfers effortlessly to the transfer mask, even without the use of a squeegee. HeatSoft SATIN can be transferred to cotton, polyester and poly blend. The semi-gloss finish gives customized apparel and accessories a desirable “screen print” sheen, and still has a soft hand. Capable of withstanding up to 25 wash cycles, it also offers unsurpassed durability. Use HeatSoft SATIN in conjunction with Roland DGA PTM2 heat transfer mask to apply to the clothing item or accessory. HeatSoft SATIN is compatible with Roland’s eco-solvent inks and all of Roland DG eco-solvent printers and printer/cutters.

At a Glance

Face: 3.1 mil Polyurethane film
Finish: Semi-gloss
Shelf Life: 1 Year
Certification: CPSIA

Ink Compatibility: TrueVIS Series, Eco-Sol MAX Series, EJ
VersaWorks Profile: ESM-HTMs
Available Sizes: 20” x 25Y, 30” x 25Y
Actual Widths: 19.6”, 29.5”

Applications

Baby and children clothing
Sports jerseys
T-shirt, sweatshirt and jacket appliques

Cushion, pillow cases, and home décor
Bags and totes
Caps and hats

Specifications

Total Caliper: 209 microns (film and liner)
Finish: Semi-gloss
Opacity: ≥ 90%
TRI-Gloss Level: 1.8 at 20°, 9.3 @ 60°, 23.8 @ 85°
Liner: Polyester

Ink Compatibility: TrueVIS Series, Eco-Sol MAX Series, EJ
Durability: Up to 25 wash cycles with mild detergent
Available Sizes: 20” x 25Y, 30” x 25Y
Core Diameter: 3”
Shelf Life: 1 Year

Part Numbers

ESM-HTMS-75-20: 20” x 75’
ESM-HTMS-75-30: 30” x 75’

Storage Conditions

HeatSoft™ SATIN (ESM-HTMS) Polyurethane Heat Transfer Material should be handled with care to prevent surface contamination that may affect the printable surface of the product. This polyurethane film should be processed and stored in an environment of 65° - 75° F (18° - 24° C) and 30 - 50% relative humidity (non-condensing) that is clean, relatively dust-free and away from direct sunlight. It is recommended to store this product in its original packaging in a cool dry area until ready for use. If storage conditions are outside the recommended operating ranges, allow the material to acclimate to the production environment for at least 24 to 48 hours before use.

Roland Certified Media Guarantee

This product is sold for the usage of the applications stated in this document. The product is free of defects, and produces vibrant, printed graphics when used with Roland’s TrueVIS Series, Eco-Sol MAX Series, and EJ inks.

Imagine.